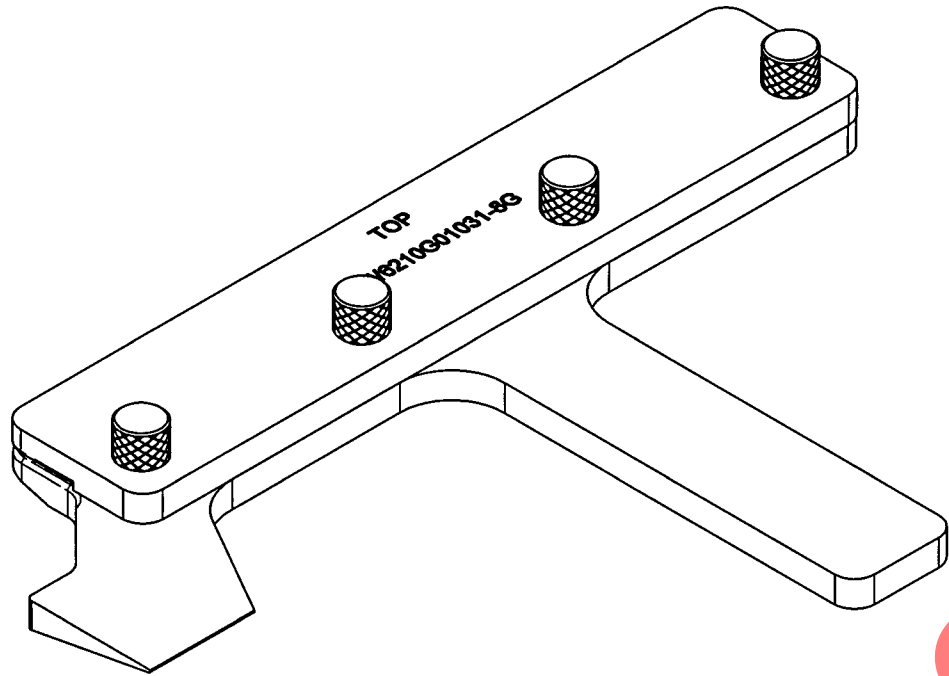
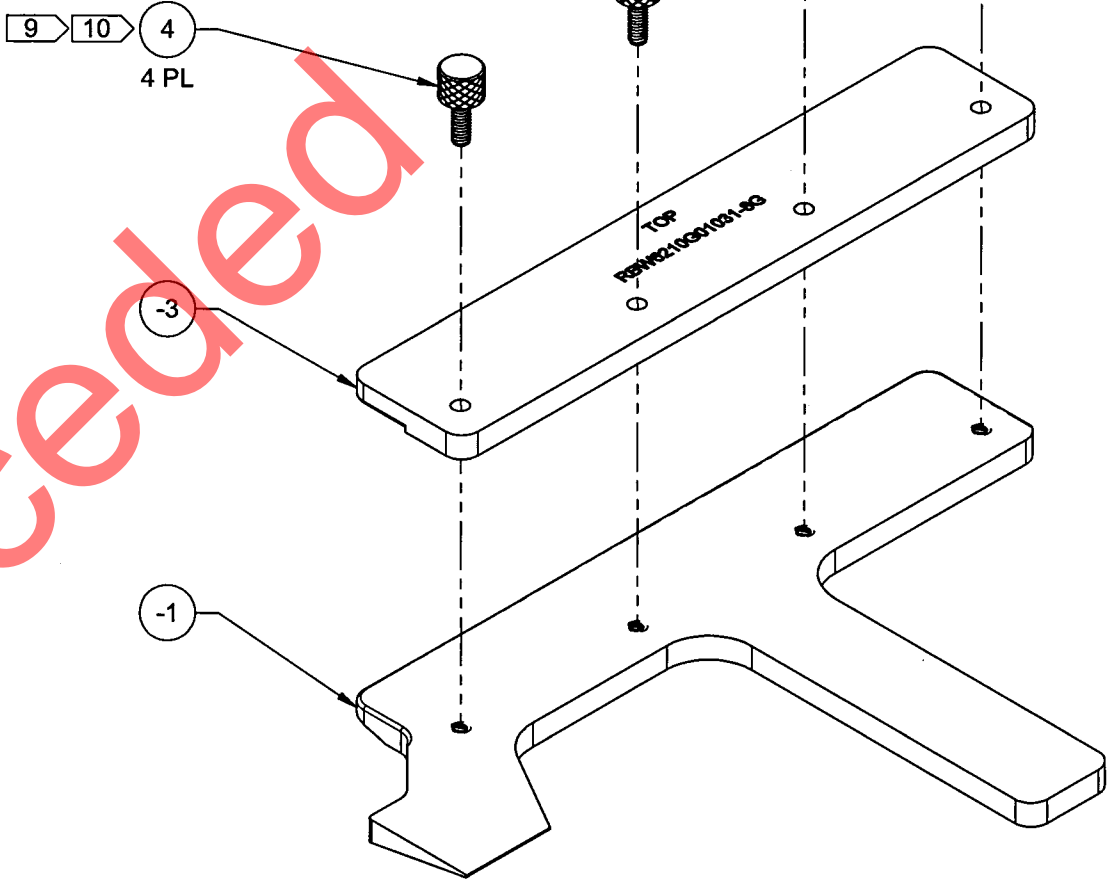


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6210G01031-8G-1	LOWER PLATE ASSY
-3	1	RBW6210G01031-8G-3	UPPER PLATE
4	4	McMaster#93585A190 OR EQUIV.	SS KNURLED THUMB SCREW 1/4"-20 X 3/4" LG.



RBW6210G01031-8G M/R BLADE TRIM TAB BENDING TOOL

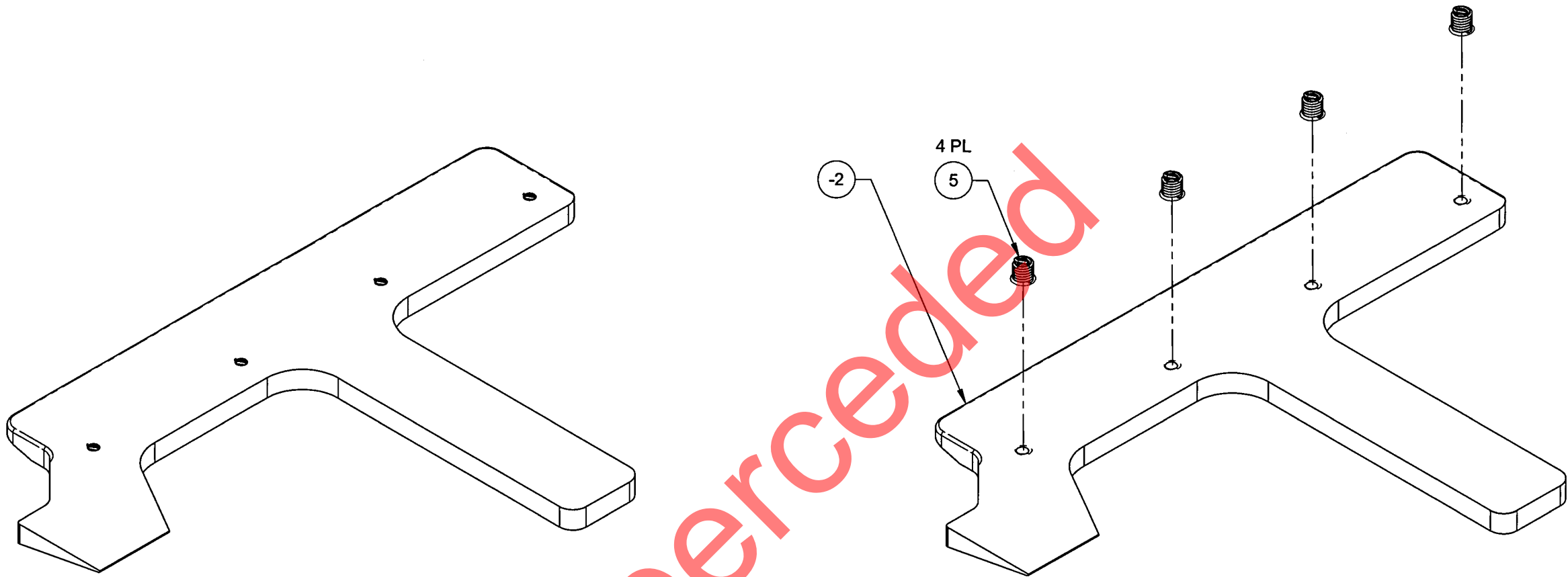
11



- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) ASSEMBLE AS SHOWN
  - 9) APPLY LOCTITE NICKEL BASED ANTI SEIZE ON THREADS OF ITEM 4 THEN ASSEMBLE WITH ITEM -1
  - 10) INSTALL ITEM 4 HAND TIGHT
  - 11) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

B	-2, -3 R0.05 ADDED ALONG THE EDGE	18-812	KPT
A	NEW ISSUE		KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	RBW6210G01031-8G	SHEET 1 OF 4
APPROVED	VF	TITLE	SCALE
DATE 9/24/2018		M/R BLADE TRIM TAB BENDING TOOL	NTS
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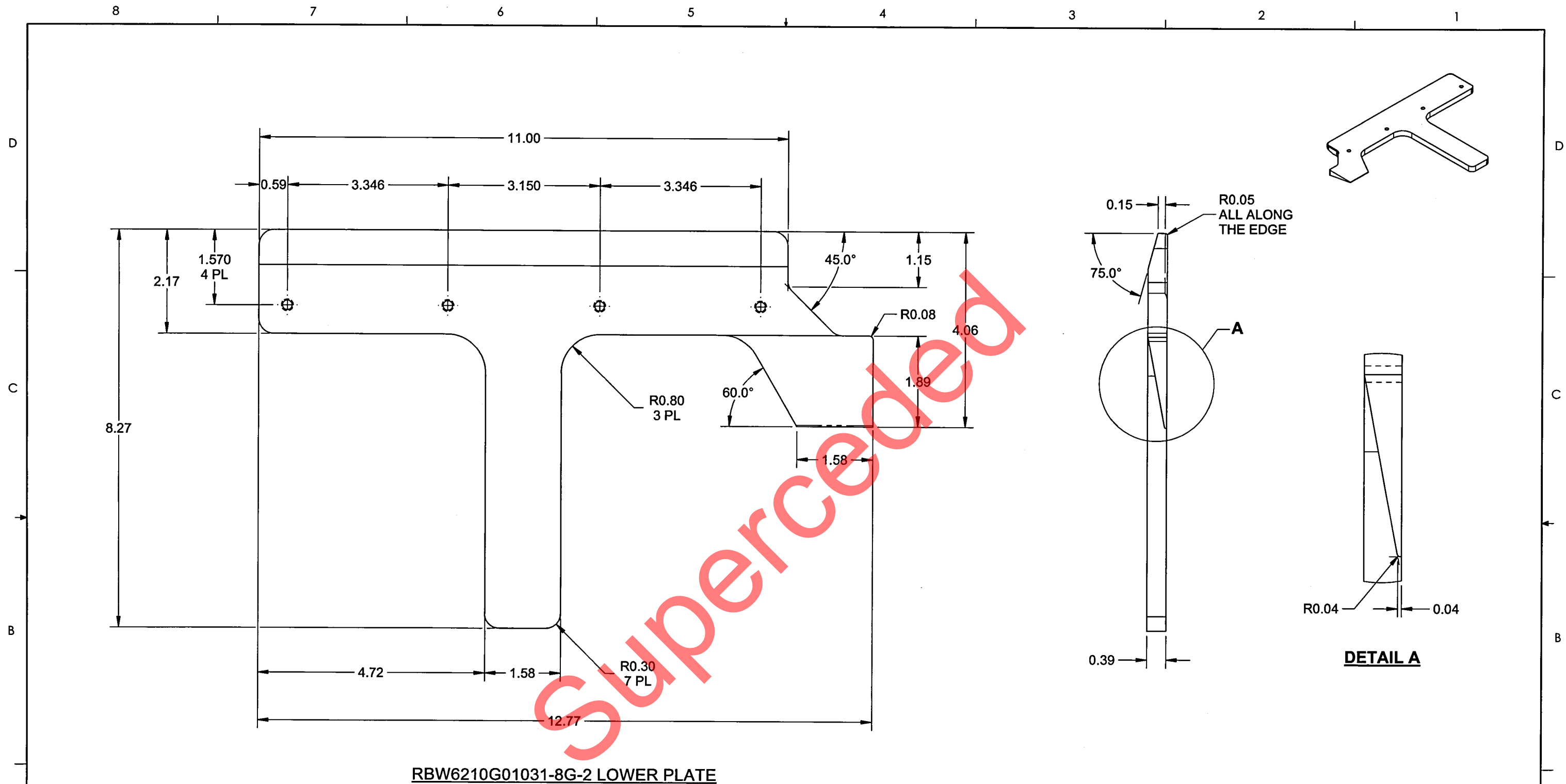
ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6210G01031-8G-2	LOWER PLATE
5	4	McMaster#91732A212 OR EQUIV.	SS HELICAL INSERT 1/4"-20 X 3/8" LG.



RBW6210G01031-8G-1 LOWER PLATE ASSY

NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
                  X.XX = +/- 0.01" / +/- 0.5°  
                  X.XXX = +/- 0.005" / +/- 0.1°  
                  X.XXXX = +/- 0.0005" / +/- 0.05°  
                  PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RBW6210G01031-8G</b>	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DATE 9/24/2018		<b>M/R BLADE TRIM TAB BENDING TOOL</b>	NTS
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NOTES:  
1) MATERIAL: 6061-T6 / 7075-T6  
2) HEAT TREAT: N/A  
3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"  
7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	RBW6210G01031-8G	SHEET 3 OF 4
APPROVED	WJ	TITLE	SCALE
DATE 9/24/2018		M/R BLADE TRIM TAB BENDING TOOL	NTS
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